

Adhesive selection table

Type of coating/adhesive	Flexible PVC							Sports surfacing			Synthetic grass	Carpeted floor			Special floor		Parquet				Adhesion method	Pre-drying time*, min.	Open time, min.	Pallet knife	Spread, g/m ²		
	Homogeneous in rolls	Heterogeneous on foam base (rolls, tiles) commercial	Heterogeneous on foam base (rolls) semi-commercial	Heterogeneous on foam base (rolls) household	Heterogeneous on pile or woven base (rolls, tiles) commercial	Heterogeneous on pile or woven base (rolls) semi-commercial	Heterogeneous on pile or woven base (rolls) household	PVC tiles	Sports PVC	Rubber thin to 4 mm	Rubber 4-10 mm	Rubber granules	Synthetic grass	Needle-punched	Carpet/tuft bind floors on various bases	Carpet tiles	Natural floors (cork, sisal etc.) on latex base	Contract linoleum (rolls, tiles)	Electrically conductive covers (rolls, tiles)	Block parquet						module, mosaic, decorative parquet	parquet board
homakoll Prof 128		■	■		■																		onto wet adhesive layer	0-5	15-20	A2, B1	300-500
homakoll Prof 138																		■					onto wet adhesive layer	0-5	up to 15	B2	300-500
homakoll Prof 148	■	■			■		■						■				■						onto wet adhesive layer	5-10	15-20	A2, B1	250-400
homakoll Prof 158															■		■						onto wet adhesive layer	0-5	15-20	B2	300-500
homakoll Prof 159													■										contact	5-10	15-20	B2	300-500
homakoll Prof 164	■	■			■		■	■										■					contact	"for absorbing substrates 15 min. for non-absorbing substrates ""finger test"" method"	60-90	A2, A1	250-300
homakoll Prof 168	■	■			■		■	■															contact		60-90	A2, A1	250-300
homakoll Prof 168EL																			■				contact		up to 60	S1	250-300
homakoll Prof 186					■																						
homakoll Prof 188					■																			contact	60-90	roll, fine toothed pallet knife	100-150
homakoll Prof 198	■	■			■		■	■	■														onto wet adhesive layer	0-5	15-20	A2, B1, B2	300-500
homakoll 747 2k PU																				■	■	■	onto wet adhesive layer		60*	B7, B9, B15	800-1500
homaprof 777 2k PU																							onto wet adhesive layer		60*	B2, B3	800-1200
homaprof 797 2k PU								■	■	■	■	■											onto wet adhesive layer		60*	A2, B1	450-1200
homakoll 208			■	■		■	■																onto wet adhesive layer	0-5	15-20	A2, B1	300-500
homakoll 228				■		■																	onto wet adhesive layer	0-5	15-20	A2, B1	300-500
homakoll 248		■	■		■	■																	onto wet adhesive layer	5-10	15-20	A2, B1	250-400
homakoll 258															■								onto wet adhesive layer	0-5	15-20	B2	300-500
homakoll 268		■	■		■	■																	contact	"for absorbing substrates 15 min. for non-absorbing substrates ""finger test"" method"		A2, A1	250-300
homakoll 286					■		■																contact		60-90	roll, fine toothed pallet knife	100-150
homakoll 288					■		■																contact				

■ основное применение ■ возможное применение