

## 3D laminating of textured surfaces

Area of Application	Materials to be Bonded	Finished Product	Base Material	homa	homa	homa	homa	homa	homa	homa	homa
				koll 103 koll 103.1	koll 133	koll 133.2	koll 143	koll 143.1	koll 143.2	koll 145.1 koll 145.2	koll 153.1 koll 153.2
membrane and vacuum pressing with a low temperature activation	PVC films	machined furniture facings	single component PUR adhesive					■	■		
		machined facings not requiring high heat resistance								■	
		machined faces requiring high heat resistance						■	■	■	
		machined furniture facings	two component PUR adhesives (with hardener)		■	■					
	thin, glossy PVC films	machined furniture facings	two component PUR adhesive (with hardener)			■					
membrane and vacuum pressing	PVC films	machined furniture facings	single component PUR adhesive				■				
	thin, glossy PVC films	facades with a machine milled surface	single component PUR adhesive						■		
	PVC films	facades with a machine milled surface	two component PUR adhesive (with hardener)	■							